

CELL :- A247 L	CELL NAME:- Lever	MACHINE / STAGE :- SPM	OPERATION :-Tapping
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KAIZEN THEME -To Avoid A247 Lever Ø 6.3 hole shift.

IDEA :- Clamping strip & clamping pad gap done to be zero by modifying clamping pad .

WIDELY/DEEPLY:-

COUNTERMEASURE : Clamping strip & clamping pad gap done zero by modifying clamping pad .

BENCHMARK	18No.
TARGET	0 No.
KAIZEN START	08.01.2015
KAIZEN FINISH	18.01.2015

PROBLEM / PRESENT STATUS -A247 Lever Ø 6.3 hole shift.



BEFORE



AFTER

TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj,
Nana Ugale, Nitin Sutar.

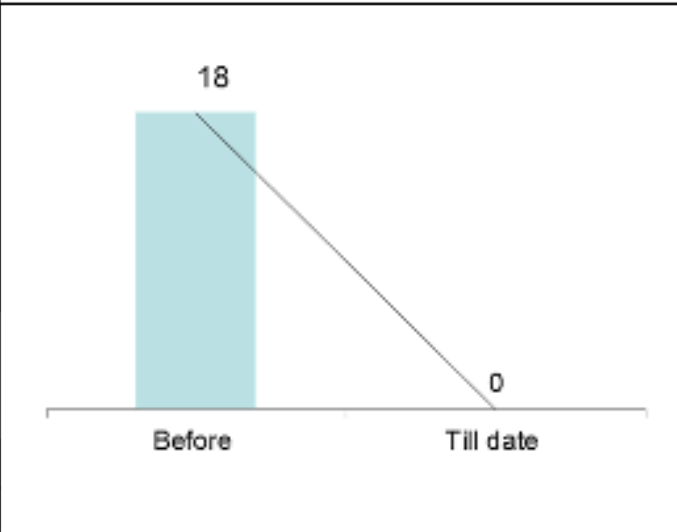
BENEFITS :-

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

KAIZEN SUSTENANCE

- WHY - WHY ANALYSIS :-**
- Why 1** - A247 Lever Ø 6.3 hole shift.
 - Why 2** - Part not clamp.
 - Why 3** - Clamp pad broken.
 - Why 4** - Excess load act on pad.
 - Why 5** - Gap between clamp strip & clamping pad.

RESULT :-



WHAT TO DO- Check Point added in Sustenance check sheet

HOW TO DO: By Audit

FREQUENCY : Alternate date

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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ROOT CAUSE- Gap between clamp strip & clamping pad

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 08.01.2015

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar